

MACHINERY LIST

Napkin Folders

Ref. #49

1 **HOBEMA** 14M-2 napkin folder, year 1987, double-lane, for napkin size 40 cm, with driven unwind stand, calendering unit, web aligner no. 1, 2-colour printing tower (with 2 printing units), hot-air dryer, web aligner no. 2, embossing station with one set of steel/steel embossing rollers (border embossing), 2 sets of folding cylinders for 40 cm, automatic transfer, production speed approx. 250 m/min, with SENNING 522 SE/P wrapping machine, speed approx. 50 packs / min., very good condition (ready for demonstration), immediately available

Ref. #177

1 **SERV-O-TEC** napkin folder model servo-flex 802/660 S/4, year 1994, for 1/4-fold napkins of 23 - 33 cm, with driven unwind stand, calendering unit, 4-colour printing station with one printing unit, hot air dryers, FIFE web aligner, 3-position embossing station with 3 sets of steel/paper embossing rollers (33 cm border embossing, 33 x 40 cm guest towel border embossing, as well as allover embossing), folding station with length slitters for double-lane production, 1/4-folding cylinders of size range 23 - 33 cm, fair condition, still in production (but hardly used), immediately available

Ref. #276

1 **SERV-O-TEC** napkin folder model 802/660 S/4, double-lane, year 1998 for 1/4-folded napkins, with driven unwind stand, calendering unit, BST web aligner, 4-colour printing tower with 4 printing stations, infra-red drying system with two IR-cassettes (36 kW heating capacity), web stabilizing drum (with inside electrical heating), 2nd BST web aligner, 2-position embossing station with 2 sets of steel/paper embossing rollers for 33 x 33 cm border embossing and allover embossing, folding station with length slit and two length folding plates, 1/4-folding cylinders for a size range of 30 – 42 cm, auto transfer, speed approx. 250 m/min., with 1 CASSOLI PAC340 wrapping machine (year 1999), speed approx. 40 packs/min., very good condition, still in production, immediately available

Ref. #290

1 **SDF** napkin folder model OmegaPlus 660/6, double-lane, year 2004, for 1/4-folded napkins, with driven unwind stand, calendering unit, BST web aligner, 8-colour printing tower with 6 printing stations, BST video web inspection, infra-red drying system with four IR-cassettes (96 kW heating capacity), web stabilizing drum (with inside electrical heating), 2nd BST web aligner, 2-position embossing station with 1 set of steel/steel (UniMaTec top - to - half-flat) embossing rollers for 33 x 33 cm border embossing, folding station with length slit and two length folding plates, 1/4-folding cylinders for a size range of 23 - 33 cm, auto transfer, speed approx. 250 m/min., with 1 ILSEMANN wrapping machine model NW-10S, for napkins of size 25 and 33 cm (various pack heights), speed approx. 80 packs/min., upon request with ILSEMANN AUTOMATION pick-and-place robot, very good condition, immediately available

Ref. #296

1 **HOBEMA** napkin folder model 14C, for napkins of size 25 and 33 cm, with driven unwind stand, calendering unit, web aligner no. 1, 6-colour printing tower (with 6 printing units), hot-air dryer, BST video web inspection (model Super HandyScan), web aligner no. 2 (BST Ekr500, new), embossing station with two sets of steel/paper embossing rollers (for border embossing 25 and 33 cm), length folding plates for standard and headfold, 2 sets of folding cylinders for 25 and 33 cm, production speed approx. 250 m/min, very good condition (continuously maintained and upgraded), still in production, immediately available

Ref. #300

1 **GIEBELER** napkin folder model RSN, for 1/4-fold napkins in a size range of 30 - 42 cm, with driven unwind stand, new BST web aligner, calendering unit, 5-colour printing tower with 4 printing units, web stabilizing drum with inside electrical heating, hot-air dryers, 2-position embossing station with 1 set of steel/paper embossing rollers (border embossing for size 40 cm), folding cylinders for a size range of 30 - 42 cm, stack counting and marking by tape inserter, manual transfer, speed approx. 38.000 napkins / hour, very good condition, still in production, immediately available

Ref. #335

1 **SERV-O-TEC** napkin folder model servo-flex 902/840 A/2, fully refurbished in 2013, for 1/4-fold napkins of 30 - 42 cm, with driven unwind stand, calendering unit, BST web aligner, 2-position embossing station with 2 sets of steel/paper embossing rollers (33 and 40 cm border embossing), 2-colour printing station with two printing units, folding station with length slitters for double-lane production, 1/4-folding cylinders of size range 30 - 42 cm, automatic starwheel transfer (year 2013), speed approx. 84.000 napkins / hour, as well as with SERV-O-TEC wrapping machine model STW-60 (year 2013), speed 50 packs / min, very good condition, still in production (but hardly used), immediately available

Ref. #392

1 **HOBEMA** napkin folder model 14H, year 1992, for napkins of size 25 and 33 cm, with driven unwind stand, calendering unit, web aligner no. 1, 6-colour printing tower (with 6 printing units / 4 complete), MICOR IR-dryer, video web inspection, 2 web stabilizing drums (with inside electrical heating), web aligner no. 2, 2-position embossing station with two set of steel/steel embossing rollers (border embossing 25 and 33 cm), one additional set of steel/paper rollers / size 25 cm, length folding plate, 2 sets of folding cylinders for 25 and 33 cm (one additional set for 25 cm), production speed approx. 250 m/min, very good condition (continuously maintained), still in production, immediately available

Ref. #407

1 **SENNING** napkin wrapper model 522 SE-70, year 1998, for product length 120 - 200 mm, width 120 - 200 mm, and height 20 - 125 mm, with size parts for 33 x 33 cm napkins (pack heights 2,5, 4, 5, and 12,5 cm), with infeed chain, automatic film feeding, print register control, standard perforation, label applicator, EAN code printer, outfeed belt with side sealing, speed up to 60 packs / min., good condition, immediately available

Ref. #410

1 **HOBEMA** napkin folder model 14H, year 1992, for napkins of size 30 and 33 cm, with driven unwind stand (incl. reel lifter), calendering unit, FIFE web aligner, 5-colour printing tower (with 5 printing units), IR-dryer with 48 kW heating capacity, web stabilizing drum, web aligner no. 2, 2-position embossing station with two set of steel/paper embossing rollers (border embossing 33 cm / standard embossing and round pattern), length folding plate, 2 sets of folding cylinders for 30 and 33 cm, automatic transfer, production speed approx. 250 m/min, as well as with HEINO ILSEMANN wrapping machine model NW-10S (year 2003), with size parts for 33 cm napkins (25 mm height), speed 60 packs / min, very good condition, still in production, immediately available

Ref. #412

1 **PERINI ECHO** point-to-point embossing station for napkins, year 1993, working width 840 mm, stand-alone unit / separately driven, with dancing roller, new rubber roller and glue pump, very good condition, immediately available

Ref. #417

1 **SENNING** napkin wrapper model 522 SE-70, year 2001, for product length 150 - 400 mm, width 150 - 220 mm, and height 20 - 150 mm, with size parts for 33 x 33 cm napkins, with infeed chain, automatic film feeding, print register control, standard perforation, outfeed belt with side sealing, speed up to 60 packs / min., good condition, immediately available

Ref. #420

1 **OMET / MULTIPACK** napkin folder model TV503/2A, years 1996 / 2007, for napkins of size 33 and 40 cm, with driven unwind stand incl. reel lifter, calendaring unit, ACE dust removal system, web aligner, 2-colour printing tower with 2 printing units, embossing station with 2 sets of embossing rollers (border embossing for sizes 33 and 40 cm), 2nd embossing station before folding station (with one set of all-over embossing rollers), folding cylinders for sizes 33 and 40 cm, automatic transfer, speed approx. 350 m/min., as well as with 1 MULTIPACK wrapper model NK70 (year 2007), very good condition, available in April 2019

Handkerchief Machines

Ref. #361

1 2-lane **TAU** handkerchief line model 2040 for regular and compact hankies, year 2010, consisting of 1 folding machine model MF400, 1 wrapping machine model CF400, labeler model ET2, 1 bundler model CS80, as well as with DI.CO SOLVING case packer model BOX600; the folding machine is equipped with driven unwind stand model SVP500, BST web aligner, calendaring unit, embossing station with one set of flat-to-top embossing rollers, lotion application unit, length slitter, 2 length folding plates, folding cylinders, automatic transfer to the wrapping equipment, perfume applicator, speed of line approx. 320 packs / min., very good condition, still installed, immediately available

Ref. #405

1 **WINKLER + DÜNNEBIER / SENNING** handkerchief line for regular hankies of size 210 x 216 mm, year 1989, consisting of 1 W+D folding machine model 622, 2-lanes, 1 SENNING 525A/SO wrapping machine (with COLLAMAT NG50XR labeler), as well as with SENNING 507H-50 bundler (year 1991, various packing configurations), folding machine with driven unwind stand, BST web aligner, calendaring unit, SAUERESSIG embossing station (year 2009) with one set of steel/steel embossing rollers (top-to-flat, border embossing), length slitter, 2 length folding plates, folding cylinders, automatic transfer to the wrapping equipment, production speed of line 220 packs / min., very good condition, many spare parts, still installed and ready for demonstration, immediately available

Ref. #421

1 **WINKLER + DÜNNEBIER / SENNING / AUCOUTURIER** handkerchief line for regular hankies (size 205 x 215 mm), year 1989, consisting of 1 W+D folding machine model 622, 2-lanes, 1 SENNING 525A/SO wrapping machine (with SCHLEUTER DPS2-IL labeler), as well as with AUCOUTURIER GT11 bundler (various packing configurations from 2 x 3 to 3 x 6 packs / bundle), folding machine with driven unwind stand, web aligner, calendaring unit, embossing station with one set of steel/steel embossing rollers (border embossing), length slitter, 2 length folding plates, folding cylinders, automatic transfers to the wrapping machine and the bundler, speed of line approx. 160 packs / min., very good condition, still in production, immediately available

Ref. #422

1 **WINKLER + DÜNNEBIER / SENNING** handkerchief line for compact hankies (size 205 x 215 mm), year 1989, consisting of 1 W+D folding machine model 622, 2-lanes, 1 SENNING 525A/SO wrapping machine (with SCHLEUTER DPS2-IL labeler), as well as with SENNING 507H-50 bundler (various packing configurations from 2 x 3 to 4 x 6 packs / bundle), folding machine with driven unwind stand, web aligner, calendering unit, embossing station with one set of steel/steel embossing rollers (border embossing), length slitter, 2 length folding plates, folding cylinders, automatic transfers to the wrapping machine and the bundler, speed of line approx. 180 packs / min., very good condition, still in production, immediately available

Toilet and Kitchen Roll Rewinders

Ref. #78

1 **PERINI** toilet and kitchen roll line model 813, working width 2.750 mm, with 1 PERINI unwind stand model 12.13 (year 2005), 1 embossing station ZAMEX (year 2013) incl. lamination, rewinder PERINI 813 (year 2005), log accumulator KAVAFAKIS (year 2009), 1 log saw PERINI 131, 1 core winder ZAMEX (year 2013), speed approx. 250 m/min. resp. 8 logs / min, still in production, good condition, immediately available

Ref. #239

1 **PERINI** toilet and kitchen roll rewinder line model Simplex, year 1993, working width 2.520 mm, with 2 unwind stands model 48.10, 1 embossing station for micro embossing model 470C, 1 embossing station for DESL embossing model 49.01, rewinder model Simplex 68.81, tail sealer model 560C, accumulator model 511 for 180 logs, log loader, 2 log saws model 140 with Trimex 51.01, production speed of the line 500 m/min. resp. 30 logs / min., with CASMATIC wrapper model CMW 42EV (year 2000, speed 110 packs / min.) and 2 WRAPMATIC bundlers model BFA25, as well as with core winder PERINI 211 incl. core loader, very good condition, immediately available

Ref. #240

1 **PERINI** toilet and kitchen roll rewinder line model Simplex, year 1993, working width 2.520 mm, with 2 unwind stands model 48.10 resp. 48.11, 1 embossing station for DESL embossing model 89.10, rewinder model Simplex 68.81, tail sealer model 560C, accumulator model 511 for 180 logs, log loader, 2 log saws model 164E with Trimex 174E, production speed of the line 500 m/min. resp. 30 logs / min., with CASMATIC wrapper model CMW 42EV (year 2000, speed 110 packs / min.) and 1 WRAPMATIC PW30, furthermore with 2 CASMATIC bundlers model Super H (year 2000) and 1 core winder PERINI 211 incl. core loader, very good condition, immediately available

Ref. #247

1 **TMC** bundler model FBS200, year 1999 (updated on a regular basis), for infeed pack size 350 – 850 mm width and 360 – 850 mm length, max. film reel width 2.400 mm, automatic product infeed, production speed up to 14 bundles / min. (depending on the configuration and dimension of the pack) very good condition, immediately available

Ref. #283

1 **PCMC** accumulator and 1 **PCMC** 4-lane log-saw model Tetra (one electrical cabinet for both units), year 2000, accumulator for 250 logs, 2.750 mm working width, log saw for log diam. 95 – 160 mm, trim removal, speed 120 cuts / min., good condition, immediately available

Ref. #279

1 **PERINI** toilet and kitchen roll rewinder line model Alfetta, year 1987, working width 2.650 mm, with 2 unwind stands model 48.10 and 48.11, 1 embossing station for P/P embossing / lamination model 49.01 Speciale (year 1997), rewinder model 68.40 Alfetta, tail sealer model 560C, accumulator model 511, for 250 logs, log loader model 613, log saw model 163E (with Trimex model 106E), furthermore with core winder model 211 and core supply model 622, production speed of the line 600 m/min. without lamination / 450 m/min. with lamination, resp. 25 logs / min., with 1 WRAPMATIC wrapper model MW42 (year 1998) and 1 WRAPMATIC wrapper PW30, as well as with 1 CASMATIC case packer and 1 OCME palletizer, very good condition, immediately available

Ref. #325

1 **AMOTEK** bag filler model PB142-BR, year 1999, with four lane infeed, for packing both 'horizontal' and 'vertical' rolls (upender), grouping station, roll pushing system, automatic bag opening and feeding, sealing station, film waste collection, outfeed belt, presently equipped for 4-6-8-10-12 toilet rolls / pack, production speed approx. 40 bags / min., very good condition, immediately available

Ref. #333

1 **TMC** toilet and kitchen roll wrapper model Qualywrap 1800FM, year 1998, for 2-40 toilet rolls resp. 1-16 kitchen rolls - single and double layers (presently laid out for 2 / 4 toilet rolls / 1 / 2 kitchen rolls), with 4-lane infeed, print registration, perforation, bottom (lap) sealing system, speed approx. 120 packs / min., very good condition, still in production, immediately available

Ref. #339

1 **SCHNEIDER** horizontal case packer model HCP-4V1P, year 2011, box sizes min. 46 x 25 x 32 cm, max. 76 x 51 x 56 cm, 5-lane infeed, automatic product stacking, collating, and loading station, speed 11 boxes / minute, excellent condition, immediately available

Ref. #340

1 **PERINI** toilet and kitchen roll rewriter line model Delta, year 1989, working width 2.700 mm, with 2 unwind stands, 1 point/point embossing / lamination station model 49.20, 1 printing station model 63.72, rewriter Delta 78.30 for logs of 90 – 140 mm diam., tail sealer model 65.30, accumulator model 513 for 170 logs, 2-lane log saw model 164E incl. Trimex (year 1996), speed 450 m/min. resp. 25 logs / min., with 1 CASSOLI PAC602-R and 1 CASSOLI PAC110 wrapper, 1 CASSOLI MAC50 handle applicator, 1 CASSOLI IN/5D bundler, as well as with 1 core winder model 200, very good condition, still in production, immediately available

Ref. #367

1 **PERINI** Compact 716B toilet / medical roll rewriter working width 2.700 mm, year 2004, with core magazine, unwind stand, embossing station with rubber/steel embossing rollers, rewriter head, tail sealer, integrated log saw (2-lanes / 1 lane used, with Trimex), speed approx. 350 m/min., roll diam. 90 - 130 mm, perforation length 400 mm (adjustable), good condition, as well as with PERINI core winder and 1 BVM wrapping machine incl. shrink wrapper, still installed and ready for demonstration, immediately available

Ref. #382

1 **CASMATIC** bundler model CMB200, year 2002, infeed pack size length 200 - 800 mm, width 330 – 850 mm, height 190 – 345 mm, with automatic product infeed, collecting and sorting unit, unwind stand for film, wrapping unit, outfeed belt, production speed 16 bundles / min. (depending on the configuration and dimension of the pack), very good condition (still installed), immediately available

Ref. #394:

1 **PERINI / TMC** toilet and kitchen roll rewriter line model X5, year 2004, working width 2.700 mm, with 1 unwind stand model 350B, UNITED CONVERTING embossing / lamination station model NL30 for nested embossing (year 2009), core accumulator / infeed, rewriter model X5 with edge embossing and steel/rubber embossing rollers, built-in tail sealer, log accumulator model 510 with 120 buckets, log unloading system, 2-lane log saw with Trimex, speed of line 300 m/min. resp. 15 logs / min., complete with TMC wrapper model UNO (4-lane infeed, speed approx. 160 packs / min.) and TMC bundler model Qualyflex FBS400 (both year 2009), ready for production / demonstration, immediately available

Ref. #395

1 **PCMC / TMC** toilet and kitchen roll rewinder line model Amica Sintesi, year 2008, working width 2.700 mm, with 1 unwind stand model BS1801, embossing / lamination station model NT4501 for nested embossing, core accumulator model 8260-04, rewinder model Amica Sintesi 45.0, tail-sealer model Rotoseal 25-R, log accumulator model A200 with 200 buckets, log unloading system, 4-lane log saw model Tetra, design speed of line 450 m/min. resp. 25 logs / min., complete with TMC wrapper model UNO (4-lane infeed, speed approx. 160 packs / min.) and TMC bundler model Qualyflex FBS400 (both year 2008), ready for production / demonstration, immediately available

Ref. #401

1 **PERINI** toilet and kitchen roll rewinder line model Alfaflex, year 1992, working width 3.400 mm, with 2 unwind stands model 48.11, 1 embossing / lamination station model 482C, rewinder model Alfaflex 68.10, 2 tail sealers model 65.30, 2 accumulators model 510, 2 log loaders model 613, 2 log saws model 160 (with Trimex model 51.01), furthermore with 1 core winder model 211, production speed 700 m/min. resp. 35 logs / min., with 1 WRAPMATIC wrapper model PW30, 2 WRAPMATIC wrappers model MW10, 1 WRAPMATIC wrapper model MW30, 2 CASMATIC bundlers model IN5/Super, as well as with 2 OCME palletizer model 24-P115 and 1 PIERI stretcher model AVR101 PEA, very good condition, immediately available

Ref. #402

1 **PERINI** toilet and kitchen roll rewinder line model Alfetta, year 1990, working width 1.800 mm, with 2 unwind stands model 12.13, 1 DERL double embossing / lamination station model 89.03 (year 2004), rewinder model Alfetta for log diam. 90 – 140 mm (with integrated edge embosser, year 1995), tail sealer model 65.40 (28 logs / min.), 1 accumulator model 510 (for 250 logs), log loader model 613, 1 log saw model 130 (with Trimex model 51.01), furthermore with 1 core winder model 211 (2 unwind stands), production speed of the line 350 m/min. resp. 28 logs / min., with 1 HAYSEN bag filler model HCN40/85, very good condition, immediately available

Ref. #413

1 **PERINI** Compact 716B toilet rewinder in 2.700 mm working width, year 1998, with core magazine, unwind stand, embossing station with rubber/steel embossing rollers, rewinder head, tail sealer, roll-down table, separate log saw, speed approx. 350 m/min., roll diam. 90 - 130 mm, adjustable perforation length, very good condition, still in production, immediately available

Ref. #414

1 **PERINI** toilet and kitchen roll rewinder model Sincro 4.0, working width 2.700 mm, year 2002, with 2 PERINI unwind stands model 350B, 1 PERINI printing station model 900, PERINI embosser / laminator model 431G, PERINI Sincro 4.0 rewinder for logs of 90 - 140 mm, PERINI tail sealer model 65.50, PERINI accumulator for 180 logs, 4-lane log saw PERINI model 176E, speed 400 m/min. resp. 22 logs / min., as well as with core winder, furthermore with 1 TMC wrapper model Qualywrap 1800 and 1 TMC bundler model Qualyflex FBS200, very good condition, still in production, available upon request

Ref. #415

1 **PERINI** toilet and kitchen roll rewinder line model Sincro 4.0, working width 2.650 mm, with 2 unwind stands model, PERINI point-to-point embossing station model 490F, GAMBINI nested embossing station model 40.00/50, PERINI ply-bonding station model 10.35, rewinder Sincro 4.0, GAMBINI tail-sealer model 60.30, 2 CONSANI accumulators model AC160 and AC600, 2 PERINI log saws model 164E, PERINI core winder, as well as with CASMATIC MW/42 wrapper and CASSOLI IN3/D bundler, immediately available

Ref. #419

1 **PERINI** toilet and kitchen roll rewinder model Sincro 4.0, working width 2.650 mm, year 2000, with 1 PERINI unwind stands model 12.13, 1 Spares&More unwinder model 1200, 1 PERINI printing station model 900, PERINI embosser / laminator model 431G (year 2008), 1 PERINI DESL laminator model 425D, 1 PERINI Sincro 4.0 rewinder for logs of 90 - 140 mm (with integrated double-embosser, edge embosser, and tail-sealer), PERINI accumulator model 513, 2-lane log saw PERINI model 130E with Trimex, speed 400 m/min. resp. 22 logs / min., as well as with PERINI core winder model 211, very good condition, immediately available

Ref. #424

1 **CASMATIC** bundler model CMB202, year 2003, infeed pack size length 200 - 800 mm, width 330 – 850 mm, height 190 – 345 mm, with automatic product infeed, collecting and sorting unit, unwind stand for film, wrapping unit, outfeed belt, production speed 18 bundles / min. (depending on the configuration and dimension of the pack), very good condition (still installed), immediately available

Ref. #425

1 **CASMATIC** toilet and kitchen roll wrapper model CMW425, year 2006, for 2-40 toilet rolls resp. 1-16 kitchen rolls - single and double layers (size parts for 2-3-4-6 kitchen rolls / pack, additional configurations upon request), with 4-lane infeed, print registration, perforation, bottom (lap) sealing system, speed approx. 150 packs / min., very good condition, immediately available

Ref. #426

1 **CASMATIC** bundler model CMB202, year 2006, infeed pack size length 200 - 800 mm, width 280 – 850 mm, height 190 – 400 mm, with automatic product infeed, collecting and sorting unit, unwind stand for film, wrapping unit, outfeed belt, production speed 20 bundles / min. (depending on the configuration and dimension of the pack), very good condition, immediately available

Industrial Roll Rewinders

Ref. #318

1 **PERINI** industrial log saw model 112D Big Blade, year 2005, for log diameters of 110 – 390 mm, blade diam. 1.000 mm, with automatic log clamping, trim removal, machine adjustments (e.g. cut-off length, trim) via operator panel, speed max. 80 strokes / min. (depending on log diameter and density), very good condition, immediately available

Ref. #408

1 **CONSANI** industrial roll rewriter, working width 2.700 mm, year 1990, with 1 unwind stand, 1 embossing station with steel/rubber embossing rollers, 1 **UNITED CONVERTING** embossing / lamination unit (retrofitted in 2013), edge embossing (ply-bonding by means of knurling rollers), rewriter for log diam. 110 - 350 mm, roll-down table, speed approx. 350 m/min., still in production, good condition, available in September 2019

Ref. #411

1 **PERINI** industrial roll rewriter model 702G, working width 2.700 mm, year 1996, with 1 **GAMBINI** unwind stand (year 2014), 1 **GAMBINI** embossing / laminating station model 40.01 (year 2014), rewriter for log diam. 110 - 400 mm, speed max. 500 m/min., furthermore with **CONVERPACK** log accumulator and **CONVERPACK** log transport model (both year 2000), **CONVERPACK** industrial log saw model CK-2010 (year 2000), **MAC2** wrapper incl. upender and shrink tunnel (year 205), as well as with **CONVERPACK** rolls stacker and **MAC2** bundler incl. shrink tunnel (year 2001), and **TIEMME** palletizer model PT42 (year 2007), good condition, immediately available

Ref. #418

1 **ITALCONVERTING** industrial roll rewriter model IR505, working width 2.650 mm, year 1998, with 1 integrated unwind stand, embossing station with steel/rubber embossing rollers, ply-bonding, 14 integrated length slitters, automatic core feeding, rewriter (automatic start-stop) for log diam. 110 - 400 mm, tail sealer, speed approx. 500 m/min., very good condition, immediately available

Handtowel Machines

Ref. #305

1 **MTC** MTF1000 handtowel interfolder for Z-fold handtowels, year 1997 (new electronics in 2012), 1.320 mm working width, with driven unwind stand, embossing / laminating station with two sets of steel/rubber embossing rollers (for DERL embossing), 1-color printing station, automatic interfolder model MTF 1000 (230 mm cut-off), max. speed 150 m/min., automatic delivery to 1 CONVERPACK banding machine (film) model ICKP 1400 (year 2005), 1 automatic CONVERPACK 1-lane log saw with electronic cut-off adjustment (year 2005), 1 MACDUE case packer model MD2010 (year 2013), furthermore with 1 FERPLAST stretcher, immediately available

Ref. #400

1 **MTC** model ITF 5000 automatic production and packaging line for V-fold handtowels, year 2005, folding machine mainly consisting of 2 unwind stands for 2.940 wide mm parent reels, 1 embossing station, 90° deflection incl. length cutter, ITF 5000 interfolder (working width 1.470 mm, cut-off 206 mm), furthermore with banding station model FPB10, log saw model FLS 120, as well as with MICROLINE case packer model ROM800, speed max. 180 m/min. resp. 8 logs / min., very good condition, still in production, available upon agreement

Facial Tissue Machines

Ref. #298

1 **HOBEMA** facial tissue interfolder model 10A-1, year 1987, 480 mm working width, with 2 driven unwind stands, embossing station incl. two sets of steel/paper embossing rollers, ply-bonding station (knurling rollers), length slitter for 2-lane operation, interfolder (210 mm cut-off), products discharge incl. stack marking, furthermore with 1 JACOB, WHITE cartoner model R300, production speed approx. 22 clips / min., fair condition, immediately available

Ref. #347

1 **DCM** EPOCHIEF facial tissue interfolder for V-folded products, year 1997, 1.260 mm working width, cut-off length 210 mm, with 2 MTC unwind stand, ply-bonding (knurling rollers), interfolder (V-fold, clean-cut), GIESSE automatic transfer, speed 80 m/min. resp. 7 logs / min, as well as with 1 PERINI log saw, furthermore with 1 CASSOLI cartoner model PK61 (year 1995), speed 40 boxes / min., upon request with 1 MICROLINE case packer model ROM 600P (year 2006) and 1 OCME palletizer, good condition, immediately available

Ref. #359

1 **DCM** EPOCHIEF facial tissue interfolder for V-folded products, year 1997, 1.260 mm working width, cut-off length 210 mm, with 1 unwind stand, ply-bonding (knurling rollers), interfolder (V-fold, clean-cut), manual transfer, speed 80 m/min. resp. 7 logs / min, as well as with 1 GIESSE log saw, 1 LANGENPAC cartoner, speed 50 boxes / min., upon request with 1 MICROLINE case packer model ROM 600P (year 2006), good condition, immediately available

Ref. #375

1 **W+D** 4-lane facial tissue interfolder model 619.00, year 1998, 840 mm working width, cut-off length 210 mm, with 2 turret-type unwind stands, steel/steel embossing station for quick web splicing during reel change, 2 calendering units, ply-bonding (8 knurling rollers), 3 length slitters for each web, interfolder (V-fold, clean-cut), automatic transfer, max. output 6.400 sheets / minutes, with 1 CAM / OAM cartoner model HMM, speed 60 boxes / min., as well as with 1 CAM / SM case packer model SM80 20/S (year 1999), very good condition, immediately available

Miscellaneous

Ref. #20

1 **MANZONI** place-mat machine, year 1991, product size 30 x 40 cm, with 2 unwind stands, 2 x 2 colour printing (for 2-colour printing / 2 material webs resp. 4-colour printing / 1 material web), embossing station with 1 set of steel/paper embossing rollers (linen embossing pattern), cutting, counting and stacking station, delivery table, speed approx. 100 m/min., good condition, immediately available

Ref. #162

1 **KFA** coaster machine, overhauled, for 2 color-printing, for max. web width 225 mm, max. printing size 280 x 225 mm / 1-colour resp. 140 x 225 / 2-colours, frequency-controlled main drive motor, speed approx. 60 x 2 wide per minute, many tools and spare parts, very good condition, ready for production, immediately available

Ref. #311

1 4-lane **SERV-O-TEC** folding machine model servo-flex 804/660, year 1997, for 1/4-fold sheets in a size range of 16 - 22 cm (V- and Z-fold), with driven unwind stand, web aligner, calendaring unit, embossing station (without rollers), folding station with 3 lengths slitters, V- and Z-fold length folding plates, turning station for products without length-fold, folding cylinders in a size range of 16 - 22 cm, automatic transfer and delivery chain, speed approx. 35.000 sheets / hour resp. 40 packs / min. (whatever is reached first), very good condition, immediately available

Ref. #423

1 **RESEARCH AB** table-cloth machine model F1600, working width 1.600 mm, year 1998, for web widths of 600 - 1.600 mm, cut-off lengths 400 - 2.200 mm, with unwind stand incl. reel lifter and web tension control, length folding stations for V, N, M, and MV-fold, 2 cross-folding sections, count and stacking unit, exit conveyor, furthermore with 2. folding station (movable) for C-fold / bookfold, BECK packing machine, speed approx. 50 - 70 m/min, very good condition, still in production, available upon request