

MACHINERY LIST

Toilet and Kitchen Roll Rewinders / Consumer Lines

Ref. #247

1 **TMC** bundler model FBS200, year 1999 (updated on a regular basis), for infeed pack size 350 – 850 mm width and 360 – 850 mm length, max. film reel width 2.400 mm, automatic product infeed, production speed up to 14 bundles / min. (depending on the configuration and dimension of the pack) very good condition, immediately available

Ref. #402

1 **PERINI** toilet and kitchen roll rewriter line model Alfetta, year 1990, working width 1.800 mm, with 2 unwind stands model 12.13, 1 DERL double embossing / lamination station model 89.03 (year 2004), rewriter model Alfetta for log diam. 90 – 140 mm (with integrated edge embosser, year 1995), tail sealer model 65.40 (28 logs / min.), 1 accumulator model 510 (for 250 logs), log loader model 613, 1 log saw model 130 (with Trimex model 51.01), furthermore with 1 core winder model 211 (2 unwind stands), production speed of the line 350 m/min. resp. 28 logs / min., with 1 HAYSSEN bag filler model HCN40/85, good condition, immediately available

Ref. #441

1 **CASMATIC** bundler model CMB200, year 1998, infeed pack size length 200 - 800 mm, width 330 – 850 mm, height 190 – 345 mm, with automatic product infeed, collecting and sorting unit, unwind stand for film, wrapping unit, outfeed belt, production speed 16 bundles / min. (depending on the configuration and dimension of the pack), very good condition, immediately available

Ref. #511

1 **CASMATIC** bundler model CMB202, year 2007, bundle widths from 330 – 850 mm, length from 200 - 800 mm, height from 195 – 400 mm, with Casmatic CMD1H5 diverter, 2 infeed sections (1 for single rolls of toilet tissue and 1 for multiple packs of toilet and kitchen rolls), change parts for 12 and 15 kitchen rolls and 20 and 36 toilet rolls, collecting and sorting unit, unwind stand for film, wrapping unit, outfeed belt, speed up to 20 bundles / min., excellent condition, still installed, immediately available

Ref. #622

1 **PERINI** toilet and kitchen roll rewinder line model Sincro 6.5, year 2000, working width 2.750 mm, with 1 unwind stand model 48.10, 1 **GAMBINI** embossing / lamination station model Eject 40.00 (currently set for kitchen rolls), 1 additional **GAMBINI** embossing / laminating station model Eject 40.00 (DESL, currently set for toilet rolls), rewinder model Sincro 6.5 incl. edge embossing, tail sealer model 560C, accumulator model 510 (250 logs capacity), log loader, 1 log saw model 162E (with Trimex model 104E), approx. speed 550 m/min., still in production, very good condition, available upon request

Ref. #638

1 **PERINI** toilet and kitchen roll rewinder line model X5, year 2004 (overhauled in 2019), working width 2.700 mm, with 1 unwind stand model 350B, 2-color printing station, embossing / lamination station model 431G for nested embossing, core accumulator / infeed, new edge embossing / ply-bonding, rewinder model X5, new stand-alone tail sealer, log accumulator model 513 with 150 buckets, log unloading system, 2-lane log saw with Trimex, speed of line 300 m/min. resp. 15 logs / min., excellent condition, immediately available

Ref. #641

1 **CASMATIC** bundler model CMB150, year 2002, infeed pack size length 190 – 560 mm, width 95 – 560 mm, height 95 – 305 mm, automatic product infeed, laid out for 1- and 2-layer bundles, production speed up to 10 bundles / min. (depending on the configuration and dimension of the pack), very good condition, immediately available

Ref. #664

1 **CASMATIC** toilet and kitchen roll wrapper model CMW425, year 2005, for 2-40 toilet rolls resp. 1-16 kitchen rolls - single and double layers (size parts for 2-3-4-6 kitchen rolls / pack, additional configurations upon request), with 4-lane infeed, print registration, perforation, bottom (lap) sealing system, speed approx. 150 packs / min., very good condition, immediately available

Ref. #680

1 **PERINI** toilet and kitchen roll rewinder line model Mile 7.1, year 2010, working width 2.800 mm, with 2 unwind stands model 374, 1 embossing / lamination station model 451 C/D, rewinder model Mile 7.1 (log diam. 90 – 160 mm), tail sealer model 560CVL, log accumulator model 582 (capacity 230 logs), log loader, 1 log saw model 182 (4-lanes, with Trimex), production speed 700 m/min without embossing and 550 m/min. with embossing, as well as with core maker model 282MTG, furthermore with **TMC** wrapping machine model ZERO and **TMC** bundler model FBS400 (year 2007), still installed and ready for demonstration, excellent condition, immediately available

Ref. #681

1 **PERINI** toilet and kitchen roll rewriter line model Mile 7.1, year 2013, working width 2.800 mm, with 2 unwind stands model 374, 1 embossing / lamination station model 475 C/D, rewriter model Mile 7.1 (log diam. 90 – 160 mm), tail sealer model 560CVL, log accumulator model 588D (capacity 266 logs), log loader, 1 log saw model 176EVO (4-lanes, with Trimex), production speed 700 m/min. for parent reel width 2.700 mm resp. 625 m/min. for parent reel width 2.800 mm, as well as with core maker model 282MTG, furthermore with **CASMATIC** wrapping machine model A6T and **TMC** bundler model CINQUE, still installed and ready for demonstration, excellent condition, immediately available

Ref. #682

1 **PERINI** toilet roll rewriter line model Forty5, year 2007, working width 2.800 mm, with 2 unwind stands model 48.11, 1 embossing / lamination station model 451 C/D, rewriter model Forty5 (log diam. 90 – 160 mm), tail sealer model 560, log accumulator model 511 (capacity 200 logs), log loader, 1 log saw model 176 (4-lanes, with Trimex), max. production speed 600 m/min. (currently set to 450 m/min.), as well as with core maker model 280, furthermore with **TMC** wrapping machine model ZERO and **TMC** bundler model FBS400 (year 2007) still installed and ready for demonstration, excellent condition, immediately available

Ref. #690

1 **PCMC** toilet and kitchen roll rewriter line model Amica 65, year 2010, working width 2.800 mm, with 2 unwind stands model BS2502 for max. reel diam. of 2.500 mm, embossing / lamination station model Nested NT6501 EC, core hopper model 8260-04, rewriter model Amica 65 (log diam. 90 – 160 mm), tail-sealer model Rotoseal 45, log accumulator model A300 with 300 buckets (max. log length 2.750 mm), unloading system to 4-lane log saw model Prolog LT, production speed of 600 m/min. resp. 45 logs / min., as well as with core maker model TDS, very good condition, immediately available

Ref. #691

1 **PCMC** toilet and kitchen roll rewriter line model Maxim, year 2007, working width 2.800 mm, with 2 unwind stand model BS2502 for max. reel diam. of 2.500 mm, embossing / lamination station model Nested NC5501, core hopper, rewriter model Maxim (log diam. 90 – 160 mm), tail-sealer model Rotoseal 45, log accumulator model A200 with 184 buckets (max. log length 2.750 mm), unloading system to 4-lane log saw model Prolog LT, production speed 600 m/min. resp. 40 logs / min., as well as with core maker model C801, very good condition, immediately available

Ref. #721

1 **TMC** toilet and kitchen roll wrapper model Qualywrap 1800FX, year 1999, for 2-40 toilet rolls resp. 1-16 kitchen rolls - single and double layers (including parts for 8 toilet rolls and 4 kitchen rolls), with 4-lane infeed, print registration, grouping station, perforation, wrapping station, bottom (lap) sealing system, speed approx. 120 packs / min., very good condition, immediately available

Ref. #743

1 **CASMATIC** toilet and kitchen roll wrapper model CMW425, year 2006, for 2-40 toilet rolls resp. 1-16 kitchen rolls - single and double layers (size parts for 2-3-4-6 kitchen rolls / pack, additional configurations upon request), with 4-lane infeed, print registration, perforation, bottom (lap) sealing system, speed approx. 150 packs / min., very good condition, available upon request

Ref. #744

1 **CASMATIC** bundler model CMB202, year 2006, infeed pack size length 200 - 800 mm, width 280 – 850 mm, height 190 – 400 mm, with automatic product infeed, collecting and sorting unit, unwind stand for film, wrapping unit, outfeed belt, production speed 20 bundles / min. (depending on the configuration and dimension of the pack), very good condition, available upon request

Ref. #749

1 **CASMATIC** bundler model CMB202, year 2008, infeed pack size length 200 - 800 mm, width 280 – 850 mm, height 190 – 400 mm, with automatic product infeed, collecting and sorting unit, unwind stand for film, wrapping unit, outfeed belt, production speed 20 bundles / min. (depending on the configuration and dimension of the pack), very good condition, immediately available

Ref. #750

1 **INFINITY** toilet and kitchen roll wrapper model Impact i200, year 2011, for 2 - 60 toilet rolls (for rolls with core or coreless products) resp. 1 - 20 kitchen rolls, for packs of 1-, 2-, and 3-layers, with 4-lane infeed, print registration, grouping station, perforation, wrapping station, bottom (lap) sealing system, speed approx. 190 packs / min., very good condition, immediately available

Ref. #768

1 **PERINI** toilet and kitchen roll rewinder line model Bravo, year 1982, working width 2.750 mm, with 2 unwind stands model 48.00 (reel diameter 2.000 mm), 1 DERL double embossing / lamination station model DERL2 (modified for easy change of upper steel roll), 1 printing station for 1-color printing (cliché diam. 240,5 mm), rewinder PERINI model Bravo for log diam. 90 – 160 mm, production speed up to 350 m/min., separate tail sealer model 65.01, (year 1988), overhead log transfer system from tail sealer to log accumulator (year 1998), 76 cradles construction, 1998), 1 log accumulator for 188 logs, log loader, 1 log saw model 164E (year 2000), 2 lanes, with Trimex model 174E, modified to cut one log into up to three different lengths, diameter up to 160 mm, as well as with 1 ROLCO core winder Tube-O-Matic 100 (year 1989) with 2 unwind stands, still installed, very good condition, immediately available

Ref. #775

1 **PCMC** toilet and kitchen roll rewinder line model Amica 65, year 2009, working width 2.750 mm, with 2 unwind stands model BS2502 for max. reel diam. of 2.500 mm, embossing / lamination station model Nested NT6501, core hopper model 8260-04, rewinder model Amica 65 (log diam. 90 – 160 mm), tail-sealer model Rotoseal 45, log accumulator model A300 with 300 buckets for 145 mm diameter logs and 275 buckets for 165 mm logs, (max. log length 2.750 mm), unloading system to 4-lane log saw model Prolog LT cut (speed 250 cuts/minute for 88 mm -118 mm lengths and 100 cuts/minute for 230 mm - 285 mm lengths), production speed of 600 m/min. resp. 45 logs / min., as well as with core maker model TDS, 1 PCMC wrapper model Ultraflow (for packs of 4 and 12 rolls toilet rolls, and 1 and 2 kitchen rolls), 1 INFINITY bundler (currently set for 20 toilet rolls / bundle, very good condition, immediately available

Ref. #778

1 **TMC** toilet and kitchen roll wrapper model OTTO, year 2016, for roll diameters from 90 – 150 mm, roll height 90 – 280 mm (single layers), packing types "Twist & Seal" "Fold & Seal" and "Twist & Tuck", including parts for single toilet rolls / paper wrap, 1-2-3-4-6 toilet rolls / poly wrap, 1-2 kitchen rolls / poly wrap, with 2-lane infeed, print registration, grouping station, perforation, wrapping station, bottom (lap) sealing system, speed 200 packs / min. (depending on configuration and rolls), excellent condition, immediately available

Ref. #787

1 **PERINI** toilet and kitchen roll rewinder line model Sincro 4.0, year 2001, working width 2.700 mm, with 3 unwind stands for max. reel diam. 2.400 mm, 1 embossing / lamination station model 450C (upgraded to lamination), rewinder PERINI model Sincro 4.0 for log diam. 90 – 140 mm, production speed up to 450 m/min. / 22 logs / min., integrated tail sealer, accumulator for 350 logs, log loader model 680B, 1 4-lane log saw model 182E with vacuum Trimex, as well as with 1 **TMC** wrapper model Qualywrap 1800ML, still installed, very good condition, immediately available

Ref. #789

1 **PERINI** toilet and kitchen roll rewriter line model Alfa, year 1988 / 2009 (upgraded to Siemens S7), working width 2.650 mm, with 3 PERINI unwind stands (max. reel diam. 2.400 mm), 1 PCMC printing station with 2 printing units (year 1999), 1 PERINI embossing station for DESL embossing / lamination model 485F (year 2000), rewriter model Alfa upgrade kits types 'A', 'B', and 'C' (for log diam. 100 – 140 mm / max. diam. accumulators 125 mm), 1 ROLCO tail sealer model Linator 40S (max. speed 40 logs / min.), 2 Perini accumulators for 600 logs each, 2 log loaders, 2 PERINI log saws model C130 (with Trimex), furthermore with 1 ROLCO core maker model Tom 100S (year 2002), production speed up to 620 m/min. resp. 40 logs / min., very good condition, available in May 2024

Ref. #798

1 **PERINI** Compact 716B toilet / medical roll rewriter working width 2.750 mm, year 1999 (completely revised in 2024 with mechanical/electronic maintenance service), with core magazine, unwind stand, embossing station with rubber/steel embossing rollers, rewriter head, tail sealer, integrated log saw (2-lanes, with Trimex), speed approx. 350 m/min., roll diam. 90 - 130 mm, very good condition (Complete mechanical and electronic maintenance before shipment with operation tests), immediately available

Industrial Roll Rewinders / AFH (Professional) Lines

Ref. #575

1 **UNITED CONVERTING** industrial roll rewriter model S45+, year 2005, working width 2.800 mm, with 1 unwind stand, 1 embossing station with 1 set of steel/rubber embossing rollers, edge embossing station (knurling rollers), length slitters, start-stop rewriter model S45 for log diam. 95 - 400 mm, production speed 500 m/min., with log conveyor and roll-down-table, as well as with PERINI log saw model 112D (max. 120 cuts / min.), very good condition, immediately available

Ref. #639

1 **ITALCONVERTING** (PCMC) industrial roll rewriter model R300, year 1998, with one independent Perini unwind stand (for parent reels of 1.500 mm), another internal unwind stand (for parent reels of 1.400 mm), embossing station with one set of rubber/steel embossing rollers (plus spare rubber roll), R300 rewriter with ply-bonders and slitters (log diameters from 90 – 300 mm), production speed 300 meters/minute, as well as with 1 ITALCONVERTING log saw model LS32i to cut soft and dense rolls, good overall condition, still installed, immediately available

Ref. #640

1 **ITALCONVERTING** (PCMC) industrial log saw model LS32i, with universal clamps for log diam. 140 – 305 mm, blade diam. 1.000 mm, trim removal, infeed conveyor for max. 3.000 mm log length, speed approx. 60 strokes / min. (depending on log diameter and density), very good condition, immediately available

Ref. #688

1 **PERINI** AFH / professional rolls rewinder line model 750A, year 2004, working width 2.800 mm, with 1 unwind stand model 12.13, 1 embossing / lamination station model 431G, ply-bonding / knurling rollers, rewinder model 750A (log diam. 90 – 400 mm), tail sealer model 571D, log accumulator model 510, log loader, 1 **UNITED CONVERTING** log saw model T35 (with trim removal), production speed 450 m/min., as well as with core maker model 236 (year 2013), furthermore with **TMC / AMOTEK** bag filler model **SINERGY** and 2 **PEREFERRED PACKAGING** wrapping machines (year 2012), still installed and ready for demonstration, very good condition, immediately available

Ref. #695

1 **PERINI** industrial roll rewinder model 703G, year 2003, 2.650 mm working width, for products with and without cores, with integrated unwinder stand, embossing station (with one set of rubber/steel embossing, ply-bonding, rewinder model 703G (log diam. 110 – 450 mm), speed max. 500 m/min., accumulator, log loader, log conveyor, furthermore with 1 single-lane **PERINI** log saw model 112D for log diam. 110 – 330 mm, speed 110 cuts / min., good condition, immediately available

Ref. #739

1 **GALCLEN FORMOSA / BHIH** industrial roll rewinder model IH-440, year 2012, working width 2.800 mm, with 2 unwind stands, embossing station with double embossing / lamination station, start-stop rewinder model IH-440 for log diam. 90 - 400 mm, production speed 500 m/min., **KRYSZTIAN** accumulator for 30 logs, as well as with wrapper and shrink tunnel, upon request with **MAFLEX** log saw (year 2020), very good condition, immediately available

Ref. #745

1 **ITALCONVERTING / PCMC** industrial roll rewriter model IR505, year 2000, working width 2.750 mm, with 1 integrated unwind stand, embossing station with steel/rubber embossing rollers, edge embossing / ply-bonding with 52 units included, integrated length slitters, automatic core feeding (elevator included), rewriter (automatic start-stop) for log diam. 110/120 - 450 mm, tail sealer, speed approx. 500 m/min., roll-down-table A 20C, as well as with log saw PCMC model LS/33 (year 2004), big-blade / 1.000 mm diam. for logs of max. 320 mm (depending on the density), servo adjustment of cutting lengths 90 – 700 mm, trim removal, speed approx. 60 cuts / min. (depending on log diam., log length and density), very good condition, still in production, available in July 2019

Ref. #752

1 **PCMC** band saw model LS42/I, for log diameters of 150 - 420 mm, with one infeed channel, easy-change clamps, grinding system, log length 95 – 300 mm, speed up to 35 cuts/min. (log diam. 150 mm) resp. 20 cuts/min. (log diam. 420 mm), good condition, immediately available

Napkin Equipment

Ref. #404

1 **SENNING** napkin wrapper model 522 SE/M, year 1985, for product length 80 - 200 mm, width 120 - 200 mm, and height 20 - 130 mm, with size parts for 33 x 33 cm napkins (pack height 7,5 cm), with infeed chain, automatic film feeding, print register control, standard perforation, speed up to 40 packs / min., very good condition, immediately available

Ref. #469

1 **MULTIPACK** napkin wrapper, year 1999, equipped with size parts for 33 x 33 cm (1/4-fold, single- and double-packs), with infeed chain, automatic film feeding, print register control, standard perforation, speed approx. 20 packs / min., good condition, immediately available

Ref. #470

1 **HEINO ILSEMANN** napkin wrapper model NW-4, year 2010, equipped with size parts for 33 x 33 cm (1/4-fold, single- and double-packs), with infeed chain, automatic film feeding (suction belts), print register control, standard perforation, central lubrication, speed approx. 30 packs / min. (double-packs), very good condition, immediately available

Ref. #492

1 **SENNING** napkin wrapper model 522 SE-70 G2, year 2003 (but never used), for single and double packs (size of pack from 120 - 350 mm length, 120 - 220 mm width, and 20 - 150 mm height), laid out for 33 cm napkins (size parts for 3 different formats), with infeed chain, automatic film feeding, print mark control, standard perforation, speed up to 70 packs / min., very good condition (never used!), immediately available

Ref. #541

1 **SENNING** napkin wrapper model 522 SE/M, year 1991 (partly refurbished in 2018), for product length 80 - 200 mm, width 120 - 200 mm, and height 20 - 130 mm, with size parts for 33 x 33 cm napkins, with infeed chain, automatic film feeding, print register control, standard perforation, speed up to 40 packs / min., very good condition, immediately available

Ref. #553

1 **SERV-O-TEC** napkin folder model servo-flex 800 S/8, year 1993, with driven unwind stand (turret-type), calendering unit, BST web aligner no. 1, 8-colour printing tower (equipped with 8 printing units), BST ProMark web video inspection, 3-cassette IR-dryer (54 kW heating capacity), web stabilizing drum with inside electrical heating, BST web aligner no. 2, 2-position embossing station with 1 set of steel/paper embossing rollers (33 cm border embossing), folding station with ¼-folding cylinders / size range of 23 - 33 cm, manual transfer, production speed of line approx. 45.000 napkins / hour, very good condition, immediately available

Ref. #554

1 **GIEBELER** napkin folder model S150, year 1989, with driven unwind stand (turret-type), calendering unit, BST web aligner no. 1, 6-colour printing tower (equipped with 4 printing units), BST ProMark web video inspection, hot-air dryers, web stabilizing drum, BST web aligner no. 2, 2-position embossing station with 1 set of steel/paper embossing rollers (40 cm border embossing), folding station with 1/4-folding cylinders (upon request with 1/8-folding cylinders) / size range of 30 - 42 cm, manual transfer, production speed of line approx. 37.500 napkins / hour, very good condition, immediately available

Ref. #669

1 **HOBEMA** napkin folder model 14H, year 1992, for napkins of size 25 and 33 cm, with driven unwind stand, calendering unit, web aligner no. 1, 6-colour printing tower (with 6 printing units / 4 complete), MICOR IR-dryer, video web inspection, 2 web stabilizing drums (with inside electrical heating), web aligner no. 2, 2-position embossing station with two set of steel/steel embossing rollers (border embossing 25 and 33 cm), one additional set of steel/paper rollers / size 25 cm, length folding plate, 2 sets of folding cylinders for 25 and 33 cm (one additional set for 25 cm), production speed approx. 250 m/min, very good condition, still in production, immediately available

Ref. #671

1 **SDF** napkin folder model OmegaPlus 8/500, year 2004, size range 30 – 42 cm, with driven unwind stand (with integrated reel lifter), calendering unit, BST web aligner no. 1, 8-colour printing tower (equipped with 8 printing units), BST ProMark web video inspection, 3-cassette IR-dryer (54 kW heating capacity), web stabilizing drum with inside electrical heating, BST web aligner no. 2, 2-position embossing station with 2 sets of embossing rollers (33 cm border embossing and 33 x 42 cm guest towel), folding station with ¼-folding cylinders / size range of 30 - 42 cm, manual transfer, real production speed approx. 42.000 napkins / hour, furthermore with SENNING wrapper model 522 SE/M, for packs of 18 - 120 mm height (size parts for max. 40 mm height), with infeed chain, automatic film feeding, print register control, standard perforation, speed approx. 50 packs / min very good condition, immediately available

Ref. #672

1 **SDF** napkin folder model OmegaPlus 8/500, year 2002, size range 23 – 33 cm, with driven unwind stand (with integrated reel lifter), calendering unit, BST web aligner no. 1, 8-colour printing tower (equipped with 8 printing units), BST ProMark web video inspection, 3-cassette IR-dryer (54 kW heating capacity), web stabilizing drum with inside electrical heating, BST web aligner no. 2, 2-position embossing station with 2 sets of embossing rollers (25 cm border embossing / 2-lanes and 33 cm), folding station with ¼-folding cylinders / size range of 23 - 33 cm, manual transfer, real production speed approx. 42.000 napkins / hour, furthermore with SENNING wrapper model 522 SE/M-30, for packs of 18 - 120 mm height (size parts for max. 40 mm height), with infeed chain, automatic film feeding, print register control, standard perforation, production speed 30 packs / min., very good condition, immediately available

Ref. #746

1 **STAX** wrapping machine for folded products model NW1-80, year 2016, for single and double stacks, fully servo-driven, with infeed chain, automatic film feeding, print register control, standard perforation, central lubrication, speed approx. 80 packs / min. (single-packs) resp. 50 packs / min. (double stacks), very good condition, immediately available

Ref. #747

1 **STAX** bundling machine for folded products model UNB-480, year 2016, with diverter with high-friction flat belts, transport / formation belts (servo-controlled bars), elevator station for up to 4-layer bundles, pusher (servo-controlled), motorized unwind stand incl. tension control, film forming tunnel incl. top-seal system, cutting and sealing station (transversal sealing group with servo-motor), very good condition, immediately available

Ref. #748

1 **SERV-O-TEC** napkin folder model servo-flex 904/660, year 1999, for 1/4-fold napkins, with 2 driven unwind stands, 2 calendering units and 2 web aligners (one behind each unwind), 4-position embossing station with 4 sets of embossing rollers (border embossing for 33 cm napkins), 2 complete folding stations, each with length slitter, two length folding plates, one set of folding cylinders (size range of 23 – 33 cm / double-lane production each), automatic transfer, speed approx. 144.000 napkins / hour, as well as with 1 **SENNING** 522 SE/M/G2 napkin wrapper for single and double packs, very good condition, still in production, immediately available

Ref. #757

1 **SERV-O-TEC** napkin folder model servo-flex 800 S/8, year 1999, with driven unwind stand (turret-type), calendering unit, BST web aligner no. 1, 8-colour printing tower (equipped with 8 printing units), BST ProMark web video inspection, 2+1-cassette IR-dryer (54 kW heating capacity), web stabilizing drum with inside electrical heating, BST web aligner no. 2, 3-position embossing station with 2 sets of steel/steel embossing rollers (25 and 33 cm border embossing), folding station with ¼-folding cylinders / size range of 23 - 33 cm, automatic transfer, production speed of line approx. 38.000 napkins / hour, as well as with **SENNING** napkin wrapper model 522 SE/M, year 1999, with size parts for 25 and 33 cm napkins (20 napkins / pack), infeed chain, print mark register control, automatic film feeding, wrapping station, standard perforation, outfeed belt with side sealing, speed approx. 40 packs / min very good condition, immediately available

Ref. #759

1 **9. SEPTEMBAR** napkin folder model DynamixDuo model NC2400-1 (consisting of two napkin machines), year 2015, for napkins of size 30 x 30 cm, with unwind stand, web guide, embossing station with allover embossing cylinders, folding station with length folding plates, folding cylinders for size 30 cm, automatic transfer to 1 **STAX** napkin wrapper model NW1-80, for single and double stack, fully servo-driven, with infeed chain, automatic film feeding, print register control, standard perforation, central lubrication, speed approx. 80 packs / min. (single-packs) resp. 50 packs / min. (double stacks), upon request with **STAX** case packer model CP-700 (please see ref. #760), very good condition, immediately available

Ref. #760

1 **9. SEPTEMBAR** napkin folder model DynamixDuo model NC2400-1 (consisting of two napkin machines), year 2015, for napkins of size 30 x 30 cm, with unwind stand, web guide, embossing station with allover embossing cylinders, folding station with length folding plates, folding cylinders for size 30 cm, automatic transfer to 1 **STAX** napkin wrapper model NW1-80, for single and double stack, fully servo-driven, with infeed chain, automatic film feeding, print register control, standard perforation, central lubrication, speed approx. 80 packs / min. (single-packs) resp. 50 packs / min. (double stacks), upon request with **STAX** case packer model CP-700 (please see ref. #759), very good condition, immediately available

Ref. #763

1 **SERV-O-TEC** napkin folder model servo-flex 800 S/8, year 1996, for napkins of sizes 25, 33, 40 cm, as well as for guest-towel size 40 x 33 cm), with driven unwind stand for max. reel diam. 1.500 mm (with integrated reel lifter), calendering unit, BST web aligner no. 1, 8-colour printing tower (equipped with 8 printing units), IR-dryer, BST web aligner no. 2, triple embossing station with 3 sets of steel/steel embossing rollers, BST / Pro Mark video web inspection, folding station no. 1 with length slitter, folding plates for 1/4-fold, 1 set of cross-folding cylinders / size range 23 – 33 cm (equipped with parts for 25 x 25 cm (2-lanes) and 33 x 33 cm napkins), integrated automatic transfer / lift system, folding station no. 2 with folding plates for 1/4- and guest-towel fold, 1 set of cross-folding cylinders / size range 30 – 42 cm (equipped with parts for 40 x 33 cm and 40 x 40 cm napkins), integrated automatic transfer / lift system, furthermore with 1 **CASMATIC** napkin wrapper model PAC370TP (year 1996), with infeed chain, print mark register control, automatic film feeding, wrapping station, standard perforation, outfeed belt with side sealing, speed approx. 35 packs / min, good condition, immediately available

Ref. #777

1 **SERV-O-TEC** napkin folder model servo-flex 800 S/8, year 1993, for napkins of sizes 25 and 33 cm, with driven turret-type unwind stand, calendering unit, BST web aligner no. 1, 8-colour printing tower (equipped with 6 printing units), IR-dryer, BST web aligner no. 2, triple embossing station with 2 sets of steel/steel embossing rollers, BST / Pro Mark video web inspection, folding station no. 1 with length slitter, folding plates for 1/4-fold, 1 set of cross-folding cylinders / size range 23 – 33 cm (equipped with parts for 33 x 33 cm napkins), integrated automatic transfer / lift system, upon request with folding station no. 2 (year 2014) with folding plates for 1/4-fold, 1 set of cross-folding cylinders / size range 30 – 42 cm (equipped with parts for 40 x 40 cm napkins / 1/4- and 1/8-fold), manual transfer, furthermore with 1 **SENNING** napkin wrapper model 522 SE-100 (year 2004), with infeed chain, print mark register control, automatic film feeding, wrapping station, standard perforation, outfeed belt with side sealing, speed approx. 80 packs / min, excellent condition, immediately available

Ref. #781

1 **SDF** napkin folder model OmegaPlus 860/6, year 2014, size range 20 – 25 AND 30 – 42 cm, with driven unwind stand incl. reel lifter (max. reel diam. 1,8 m), moistening unit to reduce electrostatic, calendering unit, BST web aligner no. 1, 8-colour printing tower (equipped with 6 printing units for printing sizes 25, 33, and 40 cm), BST PowerScope 4000 web video inspection, 4-cassette IR-dryer (104 kW heating capacity), twin-stabilizing drum with inside electrical heating, BST web aligner no. 2, embossing station / cassette system with 4 cassettes / steel/paper embossing rollers for 25, 33, 40 cm, and all-over embossing, 1 additional embossing cassette for sleeve embossing, folding station no. 1 with S-wrap feeding rollers, length slitter, ¼-folding cylinders / size range of 20 - 25 cm, automatic transfer, folding station no. 2 with S-wrap feeding rollers, length slitter, ¼- AND 1/8-folding cylinders / size range of 30 - 42 cm, manual transfer, real production speed up to 90.000 napkins / hour, furthermore with **HEINO ILSEMANN** wrapper model NW-4 (single and double stacks), excellent condition, immediately available

Handkerchief Machines

Ref. #660

1 **WINKLER + DÜNNEBIER / SENNING / CASSOLI** handkerchief line for standard hankies of size 210 x 190 mm (parts for 210 x 210 mm available), year 1986, consisting of 1 W+D folding machine model 622, 2-lanes, 1 SENNING 525A/SO wrapping machine, ETIPACK labeler (year 1998), as well as with TAU bundle configurator model IMP (year 2003) and CASSOLI bundling machine model PAC340 TP/2 (currently used for bundles of 10 packs), folding machine with driven unwind stand, BST web aligner, calendering unit, embossing station with one set of steel/paper embossing rollers, border embossing), length slitter, 2 length folding plates, folding cylinders, automatic transfer to the wrapping equipment, current production speed of line 130 packs / min. (size 210 x 210 mm) resp. 100 pack / min. (size 210 x 190 mm), good condition, still in production, available in April 2024

Ref. #712

1 4-lane **WINKLER + DÜNNEBIER / SENNING** handkerchief line for regular hankies / size 210 x 210 mm, year 1997, consisting of 1 W+D folding machine model 624.03, 1 SENNING 525 D100 wrapping machine, as well as with SENNING 507 TG bundler (for bundles of 6-10-12-15-18-21-24-30-42- 56 packs), folding machine with turret-type unwind stand, BST web aligner, calendering unit, embossing station with steel/steel embossing rollers, 3 length slitters, 4 length folding arrangements, folding cylinders, fully automatic transfer to the wrapping equipment, SCHLEUTER labelling unit, speed of line approx. 500 packs / min., immediately available

Ref. #767

1 4-lane **WINKLER + DÜNNEBIER / SENNING / CAM** handkerchief line for regular hankies / size 210 mm x 210 mm, year 1988, consisting of 1 W+D folding machine model 624.00, 1 SENNING 525 D wrapping machine, as well as with SENNING 507 H bundler, folding machine with turret-type unwind stand, BST web aligner, calendering unit, embossing station with 1 set of steel/steel embossing rollers, 3 length slitters, 4 length folding arrangements, folding cylinders, fully automatic transfer to the wrapping equipment, SCHLEUTER labelling unit model DPS IV BF (year 1988), current production speed 330 packs / min., as well as with CAM GNUDI case packer (year 1996), very good condition (new S7 for the W+D part), available upon agreement

Handtowel Machines

Ref. #400

1 **MTC** model ITF 5000 automatic production and packaging line for V-fold handtowels, year 2005, folding machine mainly consisting of 2 unwind stands for 2.940 wide mm parent reels, 1 embossing station, 90° deflection incl. length cutter, ITF 5000 interfolder (working width 1.470 mm, cut-off 206 mm), furthermore with banding station model FPB10, log saw model FLS 120, as well as with **MICROLINE** case packer model ROM800, speed max. 180 m/min. resp. 8 logs / min., very good condition, still in production, available upon agreement

Ref. #644

1 **BRETTING** handtowel line for V- and W-fold towels, year 1998, max. working width 2.750 mm, 23 cm cut-off / folded panel width 11,5 cm, with 2 driven unwind stands for max. 1.800 mm reel diam., double embossing station with 2 sets of steel/rubber embossing rollers for point/point lamination and marrying rollers, 90° turning station with length slitter, interfolder with cut-off 23 cm, separator / automatic transfer, BRETTING banding machine for paper sleeves (speed 7 logs / min.), 2-lane BRETTING log saw (speed 7 logs / min.), furthermore with PRODEC case packer model BPF-170/E, production speed 130 m/min, very good condition (new control system in 2011 incl. PLC, servo drives, motors), still installed, immediately available

Ref. #756

1 **MTC** facial tissue machine model ITF 7000, year 2012, working width 1.389 mm, with 2 unwind stands model SU220 (max reel diam. 2.200 mm), 2 calendering units, 2 embossing stations incl. embossing rollers, folding machine MTC model ITF 7000SR with 2 S-wrap infeed rollers, 2 edge embossing units, 2 length slitting stations with 6 length slitters each, interleaver with automatic transfer (product size 200 x 198 mm, count 48 – 200 sheets / pack height 30 – 150 mm), outfeed belt, production speed 170 m/min. resp. max. 20 transfers / min., excellent condition, available in April 2024

Facial Tissue Machines

Ref. #495

1 **DCM** EPOCHIEF facial tissue interfolder for V-folded products, year 2003, cut-off length 210 mm, with 2 unwind stands, embossing station, ply-bonding (knurling rollers), interfolder (V-fold, clean-cut), manual transfer, speed 80 m/min., very good condition, immediately available

Ref. #649

1 **DCM** EPOCHIEF facial tissue interfolder for V-folded products, year 1995, cut-off length 210 mm, with 2 unwind stands, length slitters, interfolder (V-fold, clean-cut), manual transfer, speed 80 m/min., as well with 1 LYISH log saw and 1 semi-automatic FREEMANTLE cartoner (new), very good condition, immediately available

Ref. #756

1 **MTC** facial tissue machine model ITF 7000, year 2012, working width 1.389 mm, with 2 unwind stands model SU220 (max reel diam. 2.200 mm), 2 calendering units, 2 embossing stations incl. embossing rollers, folding machine MTC model ITF 7000SR with 2 S-wrap infeed rollers, 2 edge embossing units, 2 length slitting stations with 6 length slitters each, interleaver with automatic transfer (product size 200 x 198 mm, count 48 – 200 sheets / pack height 30 – 150 mm), outfeed belt, production speed 170 m/min. resp. max. 20 transfers / min., excellent condition, available in April 2024

Miscellaneous

Ref. #772

2 **AMBAFLEX** spiral conveyors model SV-400-1300, year 2007, height 3.500 mm, conveyor width 400 mm, infeed height 85 mm, very good condition, immediately available – GBP 4,000 UK

Ref. #779

1 4-lane **SDF** folding machine model SpeedStar 500/860 for nonwoven sheets, year 2005, for 1/4-fold sheets in a size range of 51 - 61 cm (V-fold), with 4 double unwind stands incl. automatic splicers (MARTIN AUTOMATIC), length slitting station, 4 web aligners, 2 double-lane folding station each with 2 V-fold length folding plates, heated infeed rollers, folding cylinders for size range of 51 - 61 cm, automatic transfer, counting system with stackers (count changeable from the operator's panel), speed approx. 80.000 sheets / hour resp. 100 packs / min. (whatever is reached first), smart-delivery belt to align the stacks prior to the packaging machine, 1 **KALLFASS** packaging machine model servo-jet 400/120, with film unwind, print register control, packing and sealing station, outfeed belt, speed up to 120packs / min., very good condition, immediately available